

**Grilon XE 5004 (BM-30/2 UV)**

PA666-MD30

EMS-GRIVORY | a unit of EMS-CHEMIE AG

**Product Texts**

Product designation according to ISO 1874:

PA 6, MHLR, 14-190 N, MD 30

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	<b>8500 / 3700</b>	MPa	ISO 527-1/-2
Stress at break	<b>90 / 45</b>	MPa	ISO 527-1/-2
Strain at break	<b>2 / 9</b>	%	ISO 527-1/-2
Charpy impact strength (+23°C)	<b>30 / 60</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (-30°C)	<b>30 / 30</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	<b>4 / 6</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	<b>3 / 3</b>	kJ/m <sup>2</sup>	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Ball indentation hardness	<b>175 / 120</b>	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	<b>222 / -</b>	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	<b>155 / -</b>	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	<b>65 / -</b>	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	<b>90 / -</b>	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	<b>90 / -</b>	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	<b>HB / -</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8 / -</b>	mm	IEC 60695-11-10
Max. usage temperature (long term)	<b>80 - 110</b>	°C	EMS
Max. usage temperature (short term)	<b>160</b>	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	<b>1E11 / 1E9</b>	Ohm*m	IEC 60093
Surface resistivity	<b>- / 1E11</b>	Ohm	IEC 60093
Electric strength	<b>34 / 30</b>	kV/mm	IEC 60243-1

Other properties	dry / cond	Unit	Test Standard
Water absorption	<b>7 / -</b>	%	Sim. to ISO 62
Humidity absorption	<b>2 / -</b>	%	Sim. to ISO 62
Density	<b>1370 / -</b>	kg/m <sup>3</sup>	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	<b>0.4 / -</b>	%	ISO 294-4, 2577
Molding shrinkage (normal)	<b>0.6 / -</b>	%	ISO 294-4, 2577

**Characteristics**

**Processing**

Injection Molding

**Delivery form**

Granules

**Special Characteristics**

Light stabilized or stable to light, Improved UV resistance (outdoor)

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

**Automotive**

Exterior

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use)

Industry & Consumer goods

Mechanical Engineering, Sports & Leisure

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